Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS complient models available

°**91 (**

Models Available

Specifications

- CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-41 for additional ratings.
- ELECTRICAL LIFE: 60,000 make-and-break cycles at full load. CONTACT RESISTANCE: Below 50 m Ω typ. initial @
- 2-4 V DC, 100 mA, for both silver and gold plated contacts. INSULATION RESISTANCE: $10^9\Omega$ min.
- DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C. U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant. For the latest information regarding RoHS compliance, please go to: www.ittcannon.com/rohs.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

Typical Applications

- Instrumentation
- Computer peripherals
- Telecommunications equipment



Materials

CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).

PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard.

BUSHING: Brass or zinc, nickel plated.

HOUSING: Stainless steel.

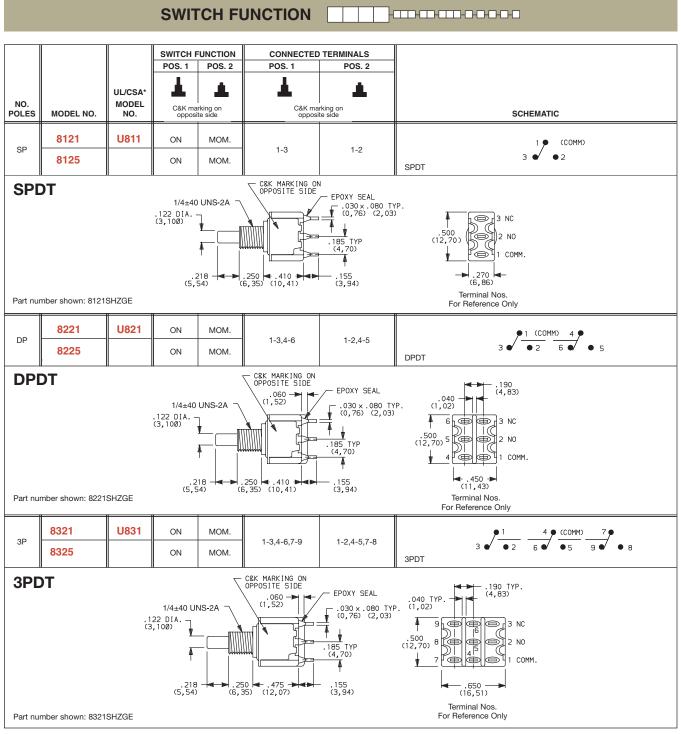
SWITCH SUPPORT: Brass or steel, matte-tin plated.

- N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-41 for additional contact materials. 8X25 MODELS: B contact material: Copper alloy, with gold plate
 - over nickel plate. See page A-41 for additional contact materials.
- COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- TERMINAL SEAL: Epoxy. Refer to slodering and cleaning Technical Data Chapter.
- HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-28 thru A-43. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.

8225DPDT On-Mom. 0.4VA83213PDT On-Mom. 0.4VA83253PDT On-Mom. 0.4VA84214PDT On-Mom. 0.4VA84254PDT On-Mom. 0.4VAJ8Available, see page A-28and A-29.	 IONE Snap-in 80 Snap-in 81 Snap-in w/frame 82 Snap-in w/frame for LED 83 Snap-in w/frame & flush cap 84 Snap-in w/frame for LED, flush cap 85 Snap-in w/frame & LED 95 PC w/V-bracket & LED Plunger 	 Bushing J D9 .280" high, keyway H .250" high, flat NONE No bushing choice required D .280" high, keyway D2 .288" high, flat D3 .180" high D3 .288" high, flat D3 .288" high, flat H9 .250" high, flat, hi torque Y .350" high, keyway Y3 6.35mm high, keyway, hi torque Y4 .378" high, flat, hi torque Y9 .350" high, keyway 	Contact Material B Gold K Gold, tin-lead P Gold, matte-tin G Gold over silver L Gold over silver, tin-lead R Gold over silver, matte-tin Seal E Epoxy I Epoxy potted base Cap Color 2 Black NONE Models without caps 1 White	Frame Color 2 Black NONE Models without frame 1 White 3 Red 5 Yellow 6 Green 9 Gray LED Color 3 Red 4 Orange 5 Yellow 6 Green 5 Yellow 6 Green 9 Gray 1 ED Color 3 Red 4 Orange 5 Yellow 6 Green 9 Gray 1 ED Color 3 Red 4 Orange 5 Yellow 6 Green 5 Yellow 6 Green 9 Gray 1 ED Color 3 Red 4 Orange 5 Yellow 6 Green 9 Gray 1 ED Color 3 Red 4 Orange 5 Yellow 6 Green 5 Yellow 6 Green 9 Gray 1 ED Color 1 ED Colo
Terminations A Right angle, PC th AV2 Vertical right angle C PC Thru-hole Z Solder lug A2 Right angle, PC th A3 Right angle, snap-	le, PC thru-hole A6 Right a AV Vertica AV1 Vertica AV1 Vertica AV3 Vertica AV3 Vertica AV3 Vertica AV3 Vertica B-in, PC thru-hole R Right a	angle, PC thru-hole, reversed termi angle, PC thru-hole al right angle, PC thru-hole al right angle, PC thru-hole al right angle, snap-in, PC thru-hole angle with PCB angle with PCB, reversed terminals	V3 .460" high, V-bracket V4 .630" high, V-bracket V6 .460" high, V-bracket V7 .630" high, V-bracket V8 .953" high, V-bracket V9 1.150" high, V-bracket	 9 Gray V31.460" high, snap-in V-bracket V61.460" high, snap-in V-bracket W .750" long, wire wrap W1 .964" long, wire wrap W3 .425" long, wire wrap W4 1.062" long, wire wrap t Z3 Quick connect Dimensions are shown: Inches (mm) cations and dimensions subject to change



MOM. = Momentary

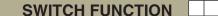
Pushbutton >

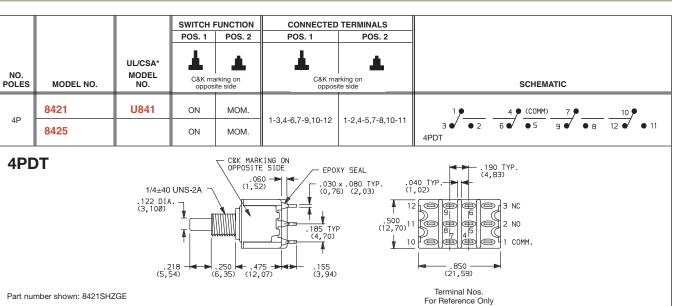
*U811 thru U841 model numbers ${}_{\odot}$ \mathfrak{A} \mathfrak{G}^{\otimes} with all options (except R, R2 terminations) when ordered with G ,L or R contact material.

8X25 models must be ordered with B, K or P contact material. 8X21 and U8X1 models must be ordered with G, L or R contact material.



Third Angle Projection



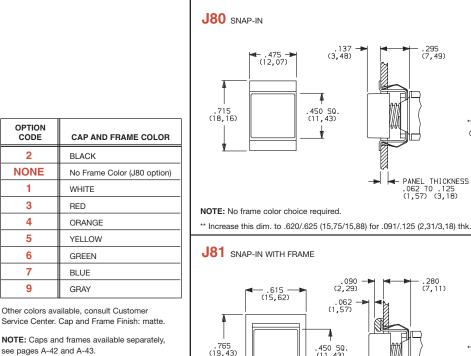


MOM. = Momentary

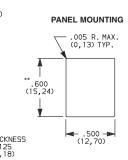
* U811 thru U841 model numbers and 🚳 with all options (except R, R2 terminations) when ordered with G, L or R contact material.

8X25 models must be ordered with B, K or P contact material. 8X21 and U8X1 models must be ordered with G, L or K contact material.

E COLO



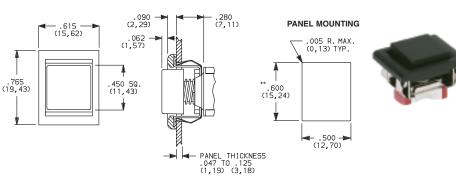
ACTUATOR—SNAP-IN FRONT MOUNT



ACTUATOR OR PLU



** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.



NOTE: Available with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only. Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

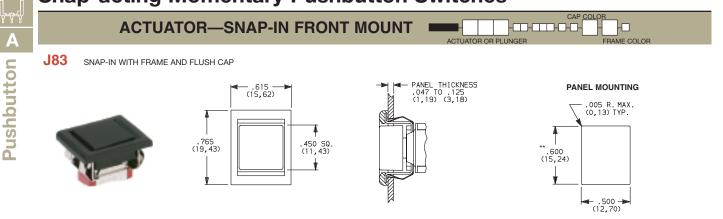


Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

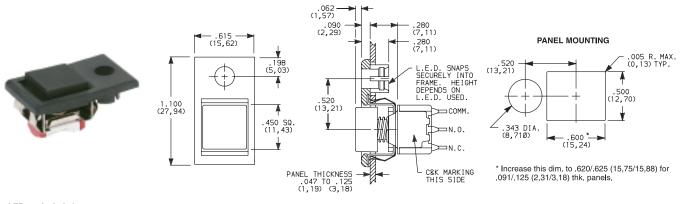




YY



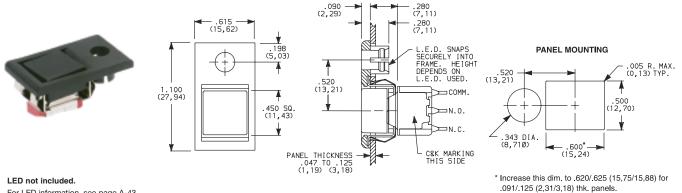
J82 SNAP-IN WITH FRAME FOR LED



LED not included.

For LED information, see page A-43.

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP



For LED information, see page A-43.

OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

卷 ітт

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Third Angle

Projection

Other colors available, consult Customer Service Center. Cap and Frame Finish: matter

SPDT and DPDT models only.

see pages A-42 and A-43.

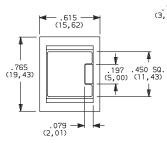
Available with C, W-W4, Z or Z3 terminations and

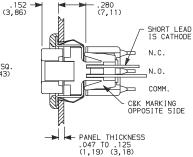
NOTE: Caps and frames available separately,

ACTUATOR OR PLUNGER

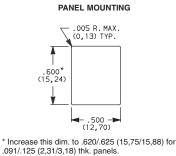
ACTUATOR—SNAP-IN FRONT MOUNT

J85 SNAP-IN WITH FRAME AND LED





CAP AND FRAME





Pushbutton

8121J85ZGE223 SPST

Available with C, W-W4, Z or Z3 terminations and SPDT models only. For LED information see page A-43.

NOTE: Caps & frames available separately, see pages A-42 and A-43.

CODE	COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

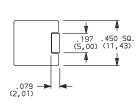
OPTION

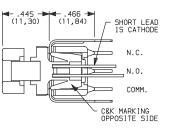
OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN

For LED information see page A-43.

ACTUATOR—PC MOUNT

J95 PC WITH V-BRACKET AND LED





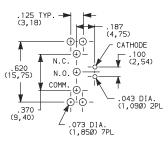
OPTION CODE	CAP AND FRAME COLOR	
2	BLACK	
1	WHITE	
3	RED	
4	ORANGE	
5	YELLOW	
6	GREEN	
7	BLUE	
9	GRAY	

NOTE: Caps available separately, see page A-42. Available with V3 terminations and SPDT models only.



PC MOUNTING

CTUATOR OR DUUNGER



OPTION CODE	LED COLOR	
3	RED	
5	YELLOW	
6	GREEN	

For LED information see page A-43.

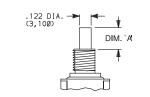


8121J95V3GE23 SPST



PLUNGER

S PLUNGER

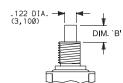


NONE NO PLUNGER CHOICE REQUIRED (JXX ACTUATORS)

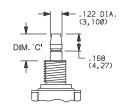
AVAILABLE BUSHINGS	DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'A' FOR V3-V61 TERMINATIONS
D, D9	.244 (6,20)	.228 (5,79)	.224 (5,69)
Н, Н9	.218 (5,54)	.202 (5,13)	.198 (5,03)
Y, Y9	.203 (5,16)	.187 (4,75)	.183 (4,65)
Y3	(5,54)	(5,13)	(5,03)
Y4	.185 (4,70)	.169 (4,29)	.165 (4,19)
D2, D8	N/A	.232 (5,89)	.228 (5,79)
D3	N/A	.162 (4,11)	.158 (4,01)

ACTUATOR OR PLUNGER

L PLUNGER



Μ SNAP-FITTING PLUNGER



AVAILABLE BUSHINGS	DIM. 'B' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'B' FOR V3-V61 TERMINATIONS
Y, Y9	.178 (4,52)	.162 (4,11)	.158 (4,01)
Y4	.090 (2,29)	.074 (1,88)	.070 (1,78)

AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)
D3	N/A	.361 (9,17)	.357 (9,07)

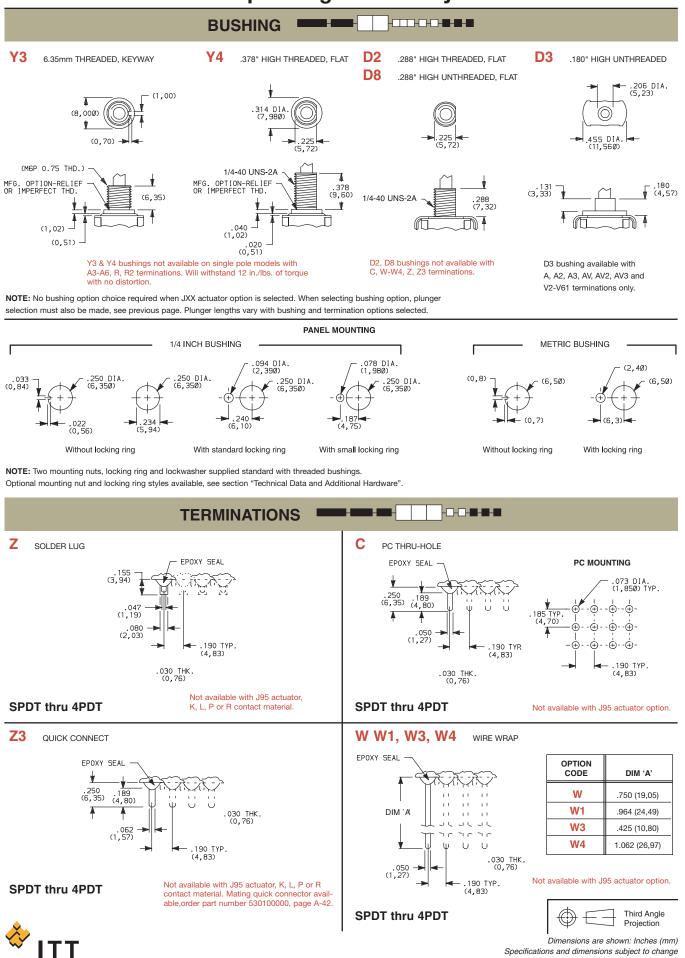
N/A = NOT AVAILABLE

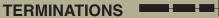
NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-42.

a a prenger				
		BUSHING		
NONE	NO BUSHING CHOICE REQUIRED (JXX ACTUATORS)	 280" HIGH THREADED, KEYWAY .280" HIGH UNTHREADED, KEYWAY 	 H .250" HIGH THREADED, FLAT H9 .250" HIGH UNTHREADED, FLAT 	Y .350" HIGH THREADED, KEYWAY Y9 .350" HIGH UNTHREADED, KEYWAY
		.028	.314 DIA. (7,980) .225 (5,72)	.028 (0,71)
		1/4-40 UNS-2A	1/4-40 UNS-2A MFG. OPTION-RELIEF OR IMPERFECT THD. .040 (1,02) .020 (0,51)	1/4-40 UNS-2A (8, 89) 5)
		D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.	H bushing standard with C, W-W4, Z or Z H, H9 bushings not available on single po A3-A6, R, R2 terminations. Will withstand 12 in./lbs. of torque with no distortion.	le models with
🖑 і т	т			l Dimensions are shown: Inches (mm) Specifications and dimensions subject to change
			A–32	www.ittcannon.com

YY

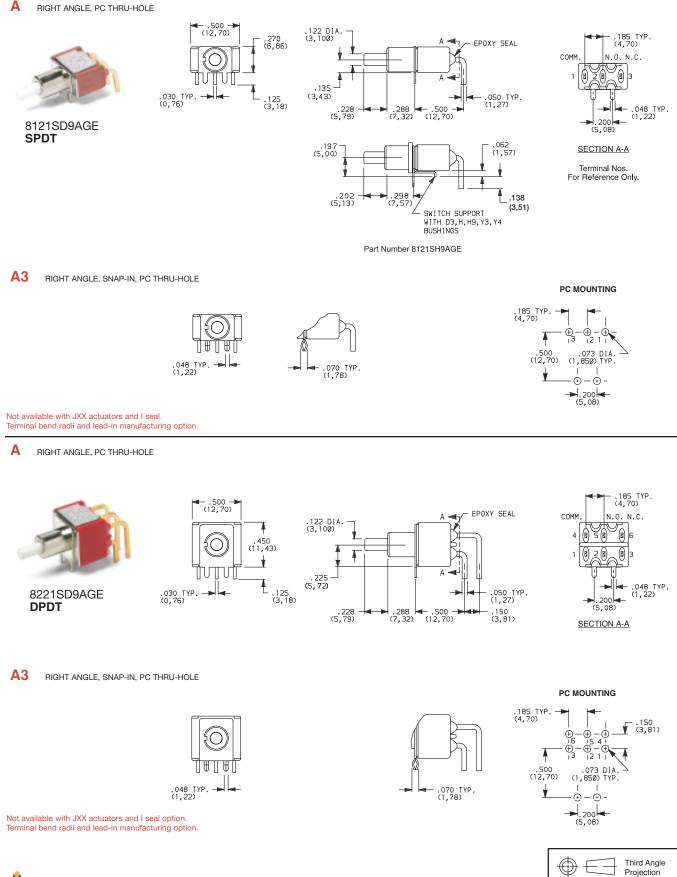
Pushbutton





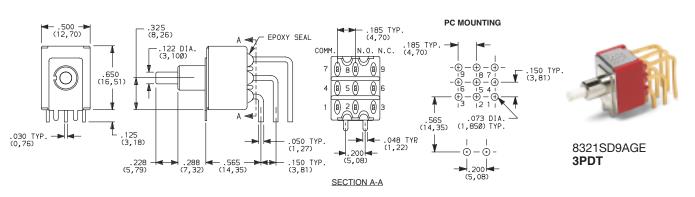


RIGHT ANGLE, PC THRU-HOLE



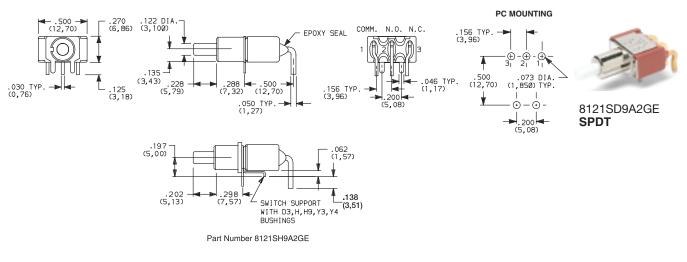


A RIGHT ANGLE, PC THRU-HOLE



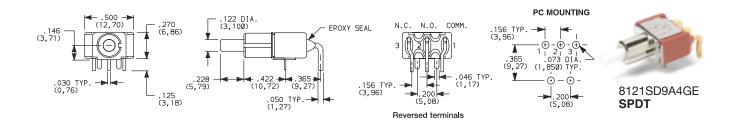
Not available with JXX actuators and I seal option. Terminal bend radii and lead-in manufacturing option.

A2 RIGHT ANGLE, PC THRU-HOLE



Not available with JXX actuators, I seal option. Terminal bend radii and lead-in manufacturing option.

A4 RIGHT ANGLE, PC THRU-HOLE, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

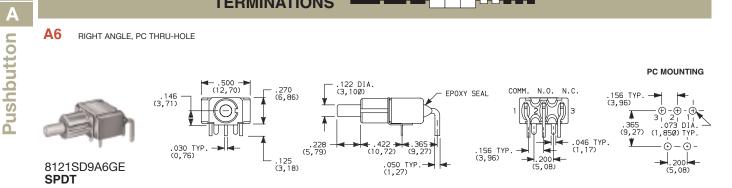
The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Third Angle Projection TERMINATIONS

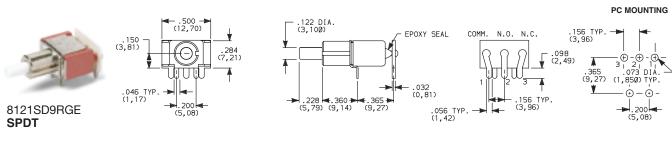
A6 RIGHT ANGLE, PC THRU-HOLE



The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

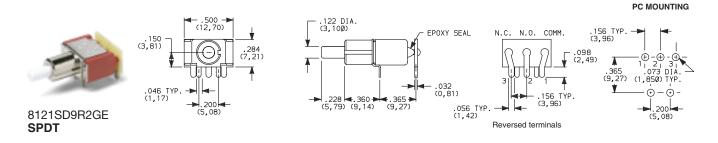
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

R RIGHT ANGLE WITH PCB

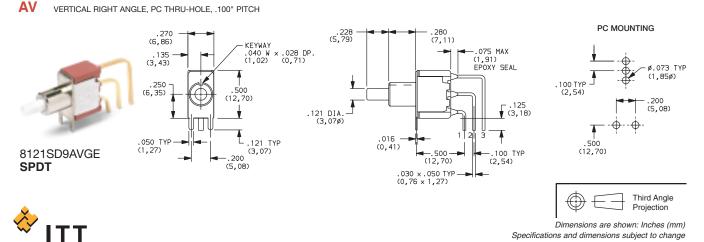


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

R2 RIGHT ANGLE WITH PCB, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.



.270 (6,86)

4

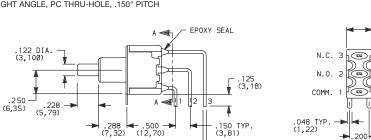
.500

(5, 08)

SECTION A-A

TERMINATIONS

AV2 VERTICAL RIGHT ANGLE, PC THRU-HOLE, .150" PITCH



.030 TYP. (0,76)

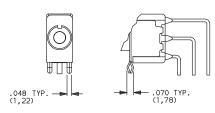


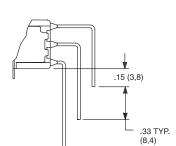
8121SD9AV2GE SPDT

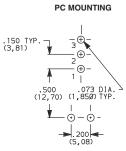
AV3

.050 TYP. (1,27)

AV1 VERTICAL RIGHT ANGLE, SNAP-IN,, VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH PC THRU-HOLE, .150" PITCH

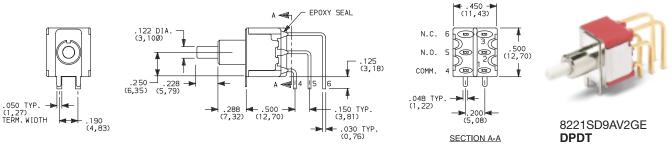






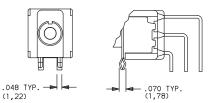
Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

AV2 VERTICAL RIGHT ANGLE, PC THRU-HOLE, .150" PITCH



AV3

VERTICAL RIGHT ANGLE, SNAP-IN, PC THRU-HOLE, .150" PITCH

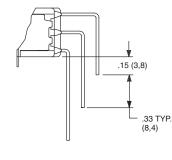


Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.



VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH

AV1





PC MOUNTING

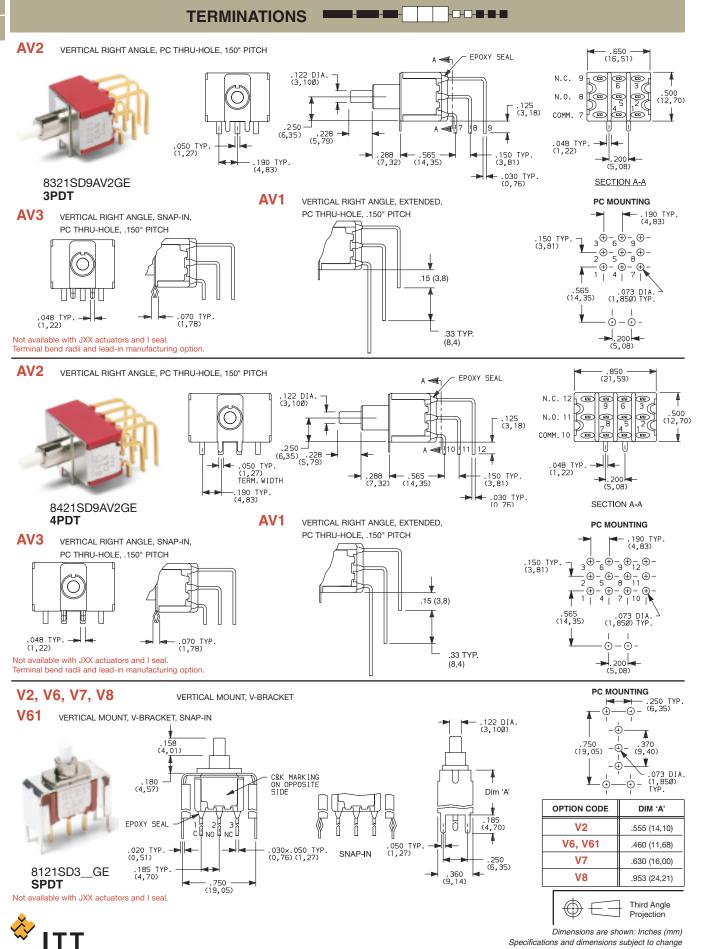
.190 (4,83) -_⊕-_6⊕-.150 TYP. (3,81) 4 . 500 .073 DIA. (1,850) TYP. (12 70) - 🛈 - (\cdot) 200 (5,08)

> Third Anale Ŵ Projection

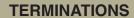
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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A



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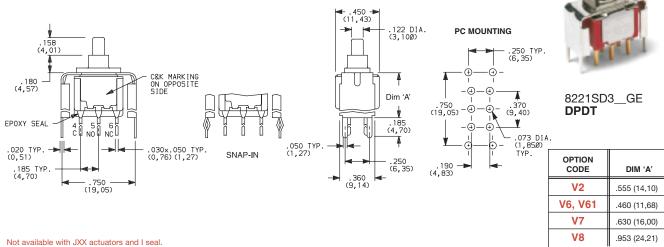




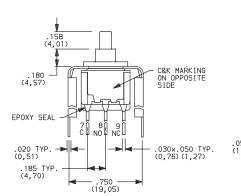


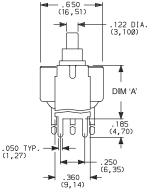
V2, V6, V7, V8 VERTICAL MOUNT, V-BRACKET

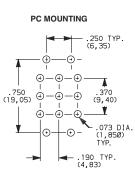




V2, V7, V8 VERTICAL MOUNT, V-BRACKET







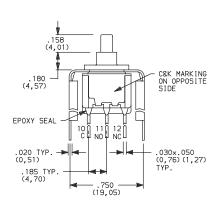


8321SD3_GE **3PDT**

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V7	.630 (16,00)
V8	.953 (24,21)

Not available with JXX actuators and I seal.

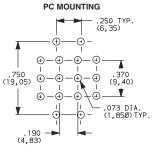
V2, V7, V8 VERTICAL MOUNT, V-BRACKET

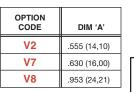


Not available with JXX actuators and I seal.



.050 TYP. (1, 27) .050 TYP. .350 .122 DIA. (3, 100) .122 DIA. (3, 100) .125 .125 .122 DIA. (3, 100) .125 .125 .122 DIA. (3, 100) .125 .250 .350 .350







8421SD3__GE 4PDT

Third Angle Projection

Dimensions are shown: Inches (mm)

Specifications and dimensions subject to change

(

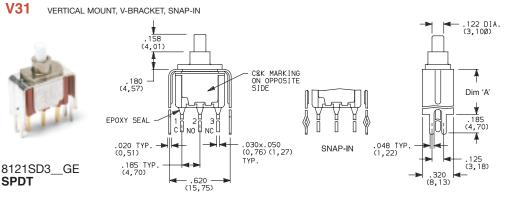
TERMINATIONS



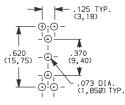




SPDT





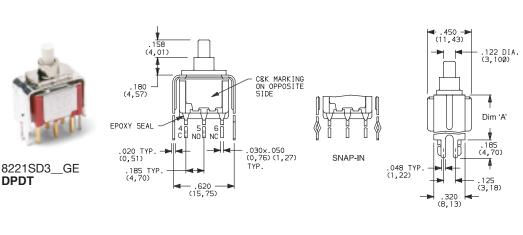


OPTION CODE	DIM 'A'		
V3, V31	.460 (11,68)		
V4	.630 (16,00)		
V9	1.150 (29,21)		

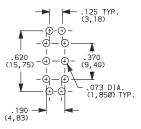
Not available with J8X actuators and I seal.

V3, **V4**, **V9** VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN



PC MOUNTING



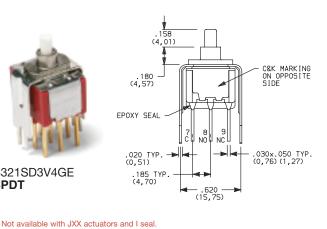
OPTION CODE	DIM 'A'		
V3, V31	.460 (11,68)		
V4	.630 (16,00)		
V9	1.150 (29,21)		

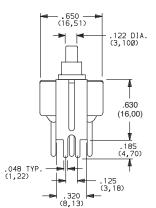
Not available with J8X actuators and I seal.

V4, V9 VERTICAL MOUNT, V-BRACKET

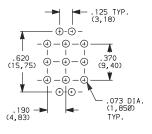


3PDT





PC MOUNTING



OPTION CODE	DIM 'A'		
V4	.630 (16,00)		
V 9	1.150 (29,21)		

Third Angle Projection

TERMINATIONS

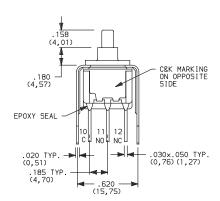


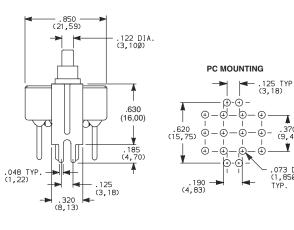
Pushbutton

(9 A0)

.073 DIA (1,850) TYP.

V4, V9 VERTICAL MOUNT, V-BRACKET







8421SD3V4GE 4PDT

OPTION CODE	DIM 'A'		
V4	.630 (16,00)		
V9	1.150 (29,21)		

Not available with JXX actuators and I seal.

CONTACT MATERIAL

OPTION CODE	RoHS COMPLIANT *	RoHS COMPATIBLE *	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	YES	YES		GOLD 1		8x25 MODELS ONLY: 0.4 MAX.	
K	NO	YES	GOLD ¹	TIN-LEAD ⁴	LOW LEVEL/DRY CIRCUIT		
Р	YES	YES		MATTE-TIN ⁵		@ 20 V AC OR DC MAX.	
G	YES	YES		GOLD ³		8X21, U8X1 MODELS ONLY: 0.4 VA MAX @ 20 V AC OR DC MAX. OR 1 AMP	
L	NO	YES	GOLD OVER SILVER 2,3	TIN-LEAD ⁴	LOW LEVEL/DRY CIRCUIT OR POWER		
R	YES	YES		MATTE-TIN ⁵		@ 120 V AC OR 28 V DC.	

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.

² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.

³ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate over nickel plate

⁴ TERMINALS: Copper alloy, with tin-lead alloy over nickel plate.

⁵ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant. For the latest information regarding RoHS compliance, please go to: www.ittcannon.com/rohs.

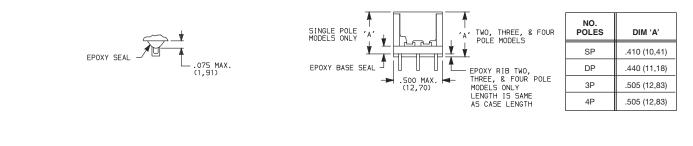
U811-U841 models N III with all options (except R, R2 terminations) when ordered with mandatory G, R or L contact material.

B, P or K contact material must be ordered with 8X25 models.

G. R or L contact material must be ordered with 8X21, U8X1 models.

P, R, K or L contact material not available with Z, Z3 terminations.





NOTE: Available with C, W-W4, Z, Z3 terminations only.



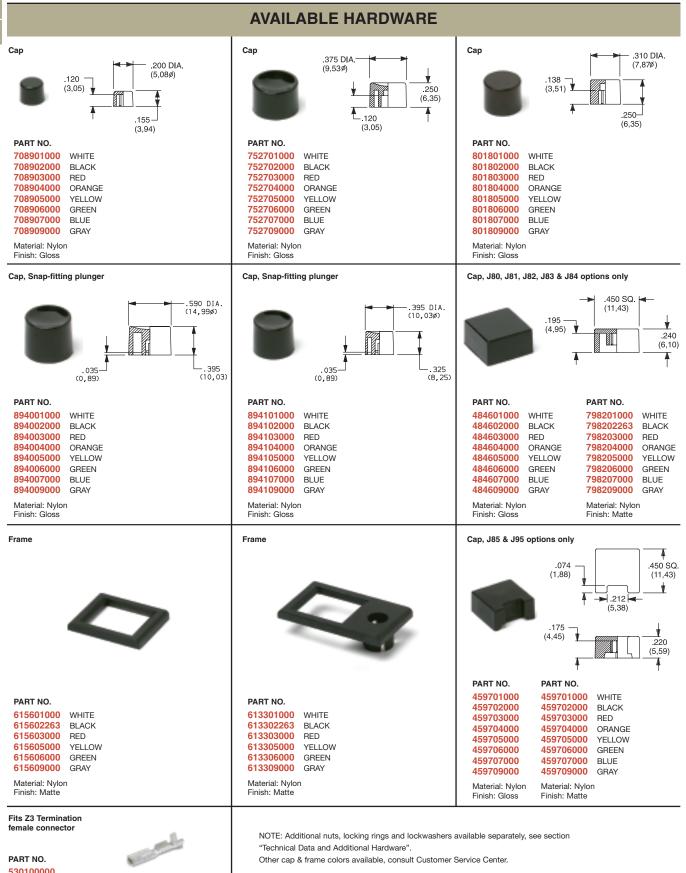
Ε

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

U

Third Anale

Projection



PART NO. 530100000

Pushbutton >



Available in loose pieces.



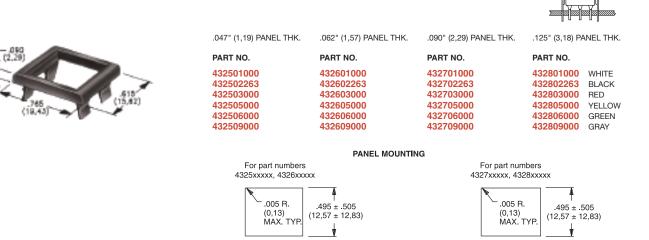
Other cap & frame colors available, consult Customer Service Center.



Specifications and dimensions subject to change

AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.



Above frames (part nos. 432XXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole for LED) also available. **LED not included.**



.595 ± .605

(15,11 ± 15,37)

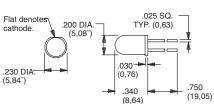
LED INFORMATION

Panel Inserts

SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

			TYP.	TYP.	MAX RATINGS AT 25°C AMBIENT TEMPERATURE		
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION
6	Green	1.0 mcd		20 mA		50 mA	125 mW
3	Red*	0.5 mcd	2.1 V	10 mA	2.5 V	30 mA	75 mW
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW



.620 ± .625

 $(15,75 \pm 15,88)$

Process Information: Soldering to LED leads must be completed within 5 seconds at 500°F (260°C) maximum.

Caution: Circuit elements must limit forward current of LED to 50mA max. continuous. * Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding actuator and is wired externally.



Suggested LED for J82 & J84 options. Dimensions for reference only.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

TYPICAL APPLICATION